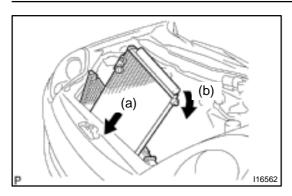
AC2O0-01



INSTALLATION

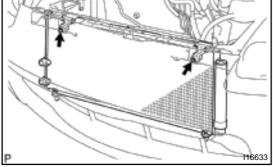
1. INSTALL CONDENSER

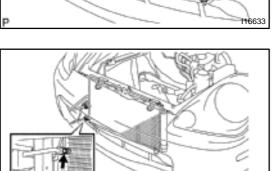
- (a) As shown in the illustration, tilt the condenser and insert the half of it.
- (b) At the time when the half of the condenser is inserted, turn it.
- (c) Place the condenser in the front of the radiator temporally. **NOTICE:**

Be careful not to damage the condenser and radiator.

(d) Install the condenser with the 2 bolts.

Torque: 8.8 N-m (90 kgf-cm, 78 in.-lbf)





2. INSTALL LIQUID TUBE AND DISCHARGE TUBE

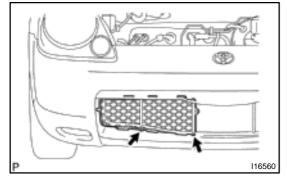
- (a) Remove the cap.
- (b) Coat 2 new O-rings with compressor oil.
- (c) Install both tubes with the 2 bolts.

Torque: 9.8 N-m (100 kgf-cm, 87 in.-lbf)

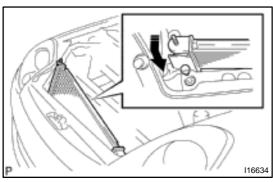
If condenser was replaced, add compressor oil to the compressor.

Add: 40 cc (1.4 fl.oz.)

Compressor oil: ND-OIL 8 or equivalent



(d) Install the RH and LH radiator grills with the 4 screws.

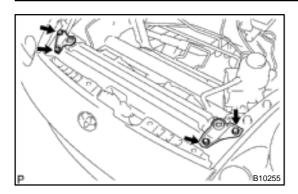


3. INSTALL RADIATOR ASSEMBLY

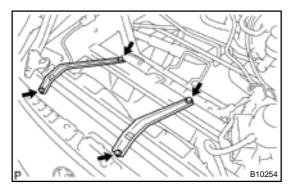
(a) Pull up the radiator on right side, install the bush at the bottom side of the radiator to the exisiting concave, and move it forward.

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(b) Install the 2 radiator upper supports with the 4 bolts.



(c) Install the 2 spare wheel carrier extensions with the 2 nuts and 2 bolts.

Torque:8 N·m (82 kgf-cm, 70 in.-lbf)

- 4. CHARGE REFRIGERANT TO REFRIGERATION SYSTEM
- (a) Evacuate air from the refrigeration system.
- (b) Charge system with refrigerant and inspect for leakage of refrigerant.

Specified amount: $500 \pm 30 \text{ g} (17.64 \pm 1.06 \text{ oz.})$

5. INSTALL TOOL BOX ASSEMBLY AND LUGGAGE COMPARTMENT TRIM BOX COVER

2000 MR2 (RM760U)

Author: Date: 1351